

Title:Large Scale Analysis of Messy Data: Analysis of ProgrammingPractices

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Businesses today are trying to economize their practices to Abstract: increase efficiencies and profits in a highly competitive society. One way a business could do this would be to make a graph of productivity of workers vs. length of work shift. The graph may show that a certain length of work shift may show a greater productivity rate than other shifts. By doing this, the business can decide to reduce the workload or increase the workload to increase productivity, and possibly increase company profits. However, with so many factors and variables, its simple plot may not provide enough information to make such a decision. There are several methods of analysis that can assist the decision-maker in determining a course of action. The following paper deals with software cost estimation, which contains 26 variables that deal with computer programming. Cluster analysis and Factor analysis are introduced to help make interpretations and correlation within the variables. Large Scale Analysis of Messy Data: Analysis of **Programming Practices**

Large Scale Analysis of Messy Data Analysis of Programming Practices

Troy Mackenzie

EMP-P9776

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LARGE SCALE ANALYSIS OF MESSY DATA

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ANALYSIS OF PROGRAMING PRACTICES

BY TROY MACKENZIE EMGT 565 FINAL PROJECT

INTRODUCTION

Businesses today are trying to economize their practices to increase efficiencies and profits in a highly competitive society. One way a business could do this would be to make a graph of productivity of workers vs. length of work shift. The graph may show that a certain length of work shift may show a greater productivity rate than other shifts. By doing this, the business can decide to reduce the workload or increase the workload to increase productivity, and possibly increase company profits. However, with so many factors and variables, it a simple plot may not provide enough information to make such a decision. There are several methods of analysis that can assist the decision-maker in determining a course of action. The following paper deals with software cost estimation, which contains 26 variables that deal with computer programming. Cluster analysis and Factor analysis are introduced to help make interpretations and correlation within the variables.

DESCRIPTION OF VARIABLES

The following descriptions explain the variables used in the projects that were analyzed:

TYPE - Type of program:

- Business (BUS) Data processing programs for business purposes such as payroll, scheduling, and accounting.
- Control (CTL) -Operating system programs responsible for the overall management of the computer and its resources.
- Human/Machine Interface (HMI) Programs to handle any boundary at which people interact with machines.
- Scientific (SCI) Programs designed to handle mathematical formulas and matrices.
- Support (SUP) Programs to get data and programs into the CPU, get processed information out, and store data and programs for ready access to the CPU.
- System (SYS) Programs that control the internal operations of the computer system, such as operating systems, computers, interpreters, assemblers, graphics support programs, &
 - mathematical routines.

YEAR - Year program was created

PRODUCT ATTRIBUTES

LANG - Programming language used

- RELY Required software reliability
- DATA Data base size

CPLX - Product complexity

AAF -

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COMPUTER ATTRIBUTES

TIME - Execution time constraint

STOR - Main storage constraint

VIRT - Virtual machine volatility

TURN - Computer turnaround time

TYPE -

PERSONAL ATTRIBUTES

ACAP - Analyst capability

AEXP - Applications Experience

PCAP - Programmer capability

VEXP - Virtual machine experience

LEXP - Programming language experience

CONT -

PROJECT ATTRIBUTES

MDOP - Modern programming practices TOOL - Use of software tools

SCED - Required development schedule RVOL -

MAN MONTHS

NOM – Nominal man months required EST - Estimated man months required ACT - Actual man months required

Numbers using 1.0 as a standard starting point represented most of the variables above. Numbers greater than 1.0 indicated better performance scores for that variable, where numbers greater than 1.0 indicated lower performance scores for those variables. The year variable indicates the last two digits of the year the program was created. For example: The first specimen on Table 1 indicates the year 72, with means the program was created in the year 1972. The language variable is marked by the type of language it used to create the program. There are a total of 7 different programming languages included in this study and they are:

- COBOL (COB) Acronym for Common Business Oriented Language, which is a high level language developed for business data processing applications.
- Fortran (FTN) Acronym for FORmula TRANslator, a widely used high level programming language for performing mathematical, scientific and engineering computations.
- Hollerith Code (HOL) Particular code used to represent alphanumeric data on punched cards, named after Herman Hollerith, who was the originator of punched card tabulating.
- Jovial (JOV) Jule's Own Version of the International Language, a high level programming language used in the 1960-1970's.

Modula-2 (MOL) – High level programming language similar to Pascal. It supports a separate compilation of modules, where Pascal does not.

Pascal (PSC) – High level structured programming language that has gained wide acceptance as a tool for both applications programming and system development.

PL/I (PLI) – High level programming language designed to process both scientific and business applications. Contains many of the best features of Fortran, COBOL, ALGOL, and others.

The other variables not mentioned above are self explanatory.

ANALYSIS METHODS

Several methods of analysis were considered in this project. When one looks at the data as shown in Table 1 (in the appendix), it is extremely difficult to make any comparisons yet find one that is correlated to another. A data reduction technique is needed to be able to reduce the variables into groups to allow us to make interpretations within the data set. Two methods were found to be the best to analyze this 'messy' set of data. The methods tried were cluster analysis and factor analysis. There may be several other methods available that may be better suited for this particular problem, but only the methods taught in Engineering Management, course 565 were considered. In the following analysis, the goal was to try to make the 'messy' data meaningful and useful by finding correlation between variables or finding groups that correlated with each other.

FACTOR ANALYSIS

Factor analysis was used to determine the correlational relationships between the characteristics of different programming projects. By using factor analysis, we could represent the variables with a smaller set of "derived" variables, or factors. There are twenty-six variables in this study, which makes it very difficult to find any correlation between the variables. Factor analysis will detect structure in between the variables above and classify them into smaller, more manageable, and interpretable number of factors. A plot of the eigenvalues, which vary from near 5.5 to close to zero, is shown in Figure 1. The eigenvalues corresponds to the equivalent number of variables, which the factor represents. For example, a factor associated with an eigenvalue of 5.5 indicates that the factor accounts for as much variance in the data collection as would 5.5 variables. on average. We are only interested in the factors that make up most of the variance, so a scree test was performed to determine how many factors should be kept for the analysis. The cutoff point was assumed to be where the continuous drop in eigenvalues leveled off. After this cutoff point, random "noise" is being extracted by the additional factors. Looking at Figure 1, the graph levels of at two locations, one of the two is questionable. The first location is after factor 4; it levels of slightly and then decreases rapidly again. The second critical location is after factor 6, where it levels off dramatically, and there is not appreciable drop in values after factor 6. Retaining 4 factors would account for 55.2% of the total variance of the data. Retaining 6 factors would account for 67.5% of the total variance. Using 4 or 6 factors results in accounting for most of the variance in the data with only a few factors, so factor analysis using four and six factors were investigated.



Tables 2 and 3 show the factor loadings for 4 and 6 factors respectively. The factor loadings can be interpreted as the correlation between the factors and the variables, which represents the most important information on which the interpretation of factors is based. A 'perfect' example of factor loadings would show that the first factor has most of the highest loadings, where each successive factor has lower numbers of high loadings. This is due to the fact that factors are extracted so that successive factors account for less and less variance. This pattern cannot be seen the either of the 4 or 6 factor loadings. The number of high loading seem to be randomly dispersed throughout the different factor groups with no significant pattern of showing more high loadings in the first factors than the successive factors. The high loadings are those that are 0.70 or greater and are the ones that provide the meaning and interpretation of the factor. Those with low or zero loadings on a particular factor will not contribute to the meaning of that factor, but rather will tend to contribute to the meaning of one of the other factors by virtue of their high loadings on those factors. Several methods of rotation were tried and the varimax raw rotation was retained since it showed the highest number of high factor loadings. At this point a decision was made to drop the analysis using four factors and use the six factors in the analysis. Looking at the factor loadings for factor one, high loadings are shown for required software liability, execution time constraint, and main storage constraint. The second factor has high loadings for the estimated man months required and the actual man

Table 2

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STAT. FACTOR ANALYSIS	Factor Loadings (Varimax raw) (egmt.sta) Extraction: Principal components (Marked loadings are > .700000)										
· · · · · · · · · · · · · · · · · · ·	Factor	Factor	Factor	Factor							
Variable	1	2	3	4							
TYPE	.181507	201512	.194318	.311037							
YEAR	.055019	061613	.596012	229451							
LANG	423549	262106	.159643	.602805							
RELY	824053*	.175299	.202212	.206479							
DATA	.092460	.583622	122889	378173							
CPLX	484133	050516	.238269	.502554							
AAF	.460524	.032522	.117918	.469761							
TIME 👔	685713	.082993	.075072	.368049							
STOR	830942*	.037633	121746	.171007							
VIRT	273439	063876	199027	.730909*							
TURN	054037	.177544	554013	.081114							
TYPE	.630143	.260416	.026747	.034212							
ACAP	.359444	235888	549940	367318							
AEXP	.408253	046498	.050148	.155355							
PCAP	.219817	.093196	651996	377859							
VEXP	051781	.044378	052911	.808130*							
LEXP	264838	.049192	.007032	.825673*							
CONT	.184039	200861	.443901	288439							
MODP	.041877	.139975	882749*	.071631							
TOOL	020649	133969	540979	.601633							
SCED	.184773	.012521	.038782	.417484							
RVOL	254662	010444	429904	.268425							
NOM	.001004	.842294*	.093007	120546							
EXT	045946	.935183*	151027	.069585							
ACT	093972	.852375*	015893	.005645							
_E_AA	.029992	.505555	215633	.145653							
Expl.Var	3.548776	3.314968	3.179238	4.252233							
Prp.Totl	.136491	.127499	.122278	.163547							

months required. Factor three shows high loadings for computer turnaround time, modern programming practices, and use of software tools. The fourth factor has high loadings for

virtual machine experience, programming language experience and virtual machine volatility. Factor 5 shows high loadings for applications experience and required development schedule. The last factor shows high loadings with analyst capability and programmer capability. At this point, names could be added to some of the factors as there is a general area as to what variables have the higher loadings. Discussion and naming of the factors are mentioned in the results.

Table 3

STAT. FACTOR ANALYSIS	Factor Loadings (Varimax raw) (egmt.sta) Extraction: Principal components (Marked loadings are > .700000)											
· · · · · · · · · · · · · · · ·	Factor	Factor	Factor	Factor	Factor	Factor						
Variable	1	2	3	4	5	6						
TYPE	370514	177356	005390	.282171	423800	.340916						
YEAR	.023398	034077	673030	166846	.270046	.098585						
LANG	.347780	271331	.035537	.524646	154237	.398260						
RELY	.817680*	.168157	102070	.164803	057666	.277747						
DATA	.020451	.577486	011835	333699	.270224	279750						
CPLX	.464625	107327	.111005	.283371	.056268	.560278						
AAF	402271	.007470	002487	.400098	.337929	.166594						
TIME	.719726*	.060135	.021494	.306236	.077424	.225212						
STOR 1	.849427*	.011137	.179893	.110807	048272	.102982						
VIRT	.320095	077294	.201758	.735221*	.142762	.033201						
TURN	.130627	.093588	.688157	102696	.199272	083529						
TYPE	624428	.201637	.247226	166134	.207382	.231183						
ACAP	193855	226332	.138756	203122	.301684	745413*						
AEXP	177677	077146	162962	.153556	.727457*	168198						
PCAP	161995	.148915	.165172	096963	064406	830374*						
VEXP	.060853	.062957	.020852	.885294*	.084146	.051176						
LEXP	.251851	.048283	.080673	.822301*	.033558	.222819						
CONT	133154	219425	346160	378134	.230511	.208569						
MODP	025693	.118529	.743730*	.103523	092751	482446						
TOOL	018949	183128	.696720	.480275	088302	.041178						
SCED	005946	041666	.025168	.316958	.621471	.072363						
RVOL	.298856	.005006	.221790	.390632	000126	331248						
NOM	046330	.873147*	106017	047195	111821	.002184						
EXT	.052748	.909151*	.271486	.005038	.065098	.058043						
ACT	.071095	.887657*	060174	.117519	080074	085162						
_E_AA	002107	.418109	.533157	108732	.184121	.239877						
Expl.Var	3.335072	3.273544	2.746419	3.645834	1.726829	2.691272						
Prp.Totl	.128272	.125906	.105631	.140224	.066416	.103510						

A plot of the factor loadings was created to help discriminate the different factors. In Figure 2, it shows a plot of factor loadings with Factor 1 vs. Factor 2. The independent factors are shown at the right and top, respectively. The variables classified within the factor are shown on the graph with high loadings while all the other variables are scattered all around the graph between factor loadings of about -.75 to .75. Figure 3 shows Factor 1 vs. Factor 3, which shows a similar pattern with groupings of variables in Factor 1 on the right, and Factor 3 on the top of the graph. Other low ranking variables are also scattered throughout the plot. Figures 4, 5, and 6 show the plots of loadings for Factor 1 vs. Factor 4, Factor 1 vs. Factor 5, and Factor 1 vs. Factor 6, respectively. The last three plots produce similar results as mentioned above. Figures 2-6 can be found in the appendix. The above plots reinforce the groupings of variables into factors that are mentioned by looking at the factor loadings.

CLUSTER ANALYSIS

Cluster analysis was performed to see if we could cluster groups into interpretable patterns, and to see if it agreed with the factor analysis groupings. In using cluster analysis, we are trying to classify a "mountain" of information into manageable meaningful groups, so that we may use the information to our advantage. When using cluster analysis, a tree diagram is drawn showing the linkage distances between the variables. First we have to determine what distance measure to use in order to produce meaningful results. The most commonly chosen type of distance measure, or Euclidean distance, was used since it measured the similarity between the variables. Next, the amalgamation or linkage rule had to be determined to determine when two clusters are sufficiently similar to be linked together. Out of the several possible methods of amalgamation or linkage, the single linkage, or nearest neighbor, was chosen. This method links two clusters together when any two objects in the two clusters are closer together than the respective linkage distance. By using this method, we can produce a hierarchical tree diagram that form clusters sequentially in a hierarchical or "nested" fashion in which smaller clusters occur within larger ones, which would produce the most interpretable results.

Looking at the tree diagram for the 26 variables using the single linkage as the amalgamation or linkage method using Euclidean distances, we can see that most of the variables are clustered at a short linkage distance with a few variables being clustered near the 10,000 linkage distance. By relying on this graph only, we cannot make any conclusions since we cannot see how the variables are clustered together at the beginning. By looking at the amalgamation schedule, we can see where variables are clustered and what their Euclidean distances are. By looking at Table 4 in the appendix, 6 distinctive clusters were found. The first cluster consists of virtual machine experience and programming language experience at a linkage distance of .479. Use of software tools joined up with the first cluster at a distance of .63. The second cluster was formed at a linkage distance of 1.058, and consists of analyst capability and programmer capability. Required software reliability, execution time constraint, and main storage constraint made up the third cluster at a linkage distance of 1.26. The fourth cluster with a linkage distance of 8.37, consists of TYPE2 & CONT. At a linkage distance of 214.8, TYPE and YEAR made up the fifth cluster. The last cluster was formed at a linkage distance of 9770 and consists of nominal man months required, estimated man months required, and actual man months required. Several of the clusters mentioned above consisted of the same variables that defined a factor, which shows that both analysis's were able to determine a correlation between the same variables that made up a factor or cluster.

A plot of linkage distances across steps is shown in Figure 7. Looking at the plot, it shows that many clusters were formed at essentially the same linkage distance (near zero). This plot would be useful to determine how many clusters to retain and interpret if it

Plot of Linkage Distances across Steps Euclidean distances



showed a large plateau after step 3. Since the graph is flat from the beginning, one cannot determine a cut off point, so we are left to make our own interpretations.

Using K-means clustering, the procedure would move objects around from cluster to cluster with the goal of minimizing the within-cluster variance and maximizing the between-cluster variance. In performing this procedure using 4 and 6 clusters, the results were less than satisfactory. In both cases, the program identified several clusters with only one variable in it, and in the extreme case assigned 20 variables to a cluster. Upon reviewing the results, no useful interpretations could be made and this method was dropped from the investigation.

Results

After performing these two statistical analysis methods to try to reduce the 26 variables to smaller, more manageable, and interpretable number of clusters or variables. Of the two analyses', the factor analysis method seemed to be more suitable, since it provided more information to interpret the results. Cluster analysis clustered variables with respect to those that had the most similarities with each other and did not account for the variances of other variables, nor could we measure how each variable within a cluster was correlated to each other. In factor analysis, six factors were found that would produce the most meaningful results, and accounted for 67.5% of the total variance among the variables. After taking attempt to interpret the 6 factors, some factors were named, others not, and patterns in each factor was interpretable.

Factor 1

This factor could be named restrictions since it deals with required software liability, execution time constraint, and main storage constraint. All three factors have positive loadings meaning when the value for required software liability is high, then the values for the other two variables most likely would be high too.

Factor 2

This factor could be named man-months since it deals with nominal man months, estimated man months, and actual man months. We must be careful to make interpretations from this factor because the values for these variables were considerably higher than the rest of the variables, which could affect the analysis significantly. I would ignore this factor since I am not sure about it.

Factor 3

This factor consists of computer turnaround time, modern programming practices, and use of software tools. All three variables had positive factor loadings, which suggests that if one variable has a higher value, then the others will. This pattern seems to make sense since if you use more modern programming practices and use software tools, the computer turnaround time would be quicker. A name for this factor could be productivity.

Factor 4

Factor 4 consists of virtual machine volatility, virtual machine experience, and programming language experience. All three factors also have positive factor loadings, which suggests that virtual machine volatility increases with virtual machine experience and programming language experience. A name for this factor could not be chosen, since this factor covers two different areas.

Factor 5

This factor consists of applications experience and required development schedule with positive loadings. This also suggests that with increased applications experience, the development schedule value increases. Not enough information was provided to name this factor with sufficient certainty.

Factor 6

The last factor consists of analyst capability and programming capability with negative loadings. We can say that this factor has to do with capability, and must realize that the variables have meaning opposite of capability and a possible name could be ineptly.

We must remember that the factor analytic technique and its interpretation are highly complicated that only individuals trained in advanced statistics could hope to understand it. But as we have seen above, it is possible to gain an appreciation of the system without a detailed knowledge of its theoretical underpinnings and computational intricacies.

Table 1

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		PROJEC	T ATTR	IBUTE	s	CON	IPUTE	R ATTR	RIBUTES	P	ERSON	NEL A	TTRIBU	TES
TYPE	YEAR LANG	RELY	DATA	CPLX	AAF	TIME 3	STOR	VIRT	TURN TYPE	ACAP	AEXP	PCAP	VEXP	LEXP CONT
1 BUS	72 COB	0.88	1.16	0.7	1	1	1.06	1.15	1.07 MAX	1.19	1.13	1.17	1.1	1 NOM
2 BUS	76 COB	0.88	1.16	0.85	0.85	1	1.06	1	1.07 MAX	1	0.91	1	0.9	0.95 NOM
3 BUS	77 PLI	1	1.16	0.85	1	1	1	0.87	0.94 MID	0.86	0.82	0.86	0.9	0.95 NOM
4 BUS	79 COB	0.75	1.16	0.7	0.76	1	1	0.87	1 MID	1.19	0.91	1.42	1	0.95 NOM
5 BUS	69 FTN	0.88	0.94	1	1	1	1	0.87	1 MAX	1	1	0.86	0.9	0.95 NOM
6 BUS	74 PH	0.75	1	0.85	1	1	1 21	1	1 MID	1.46	1	1.42	0.9	0.95 HI
7 8115	79 008	0.75	4	0.00			1	0.87	0.87 MAX	1	1	1	0.9	0.95 HI
	79 000	0.15						0.01	0.07 10.00	·	<u>`</u>	• • • •	0.0	0.00 111
0.071	72 1101	4 4 5	0.04	1 2	4	1 66	1 56	1 3	4 MIN	0.71	0.01	. 1	1 21	1 14 NOM
	73 MOL	1.15	0.94	1.3		1.00	1.00	4.45		0.71	0.01	0.06	4.4	1.07 NOM
9 CTL	78 F I N	1.15	0.94	1.3	1	1.3	1.21	1.15		0.00		0.00	1.1	
10 CIL	75 MOL	1.4	0.94	1.3	0.63	1.11	1.56	1	1.07 MIN	0.86	0.82	0.80	0.9	TNOM
11 CTL	76 MOL	1.4	0.94	1.3	0.63	1.11	1.56	1	1.07 MIN	0.86	0.82	0.86	0.9	1 NOM
12 CTL	78 JOV	1.15	0.94	1.3	1	1.11	1.06	1	1 MIN	0.86	0.82	0.86	1	0.95 NOM
13 CTL	78 FTN	1.15	0.94	1.6	0.96	1.11	1.06	1.15	1 MID	0.71	1	0.7	1.1	1 HI
14 CTL	77 MOL	1.15	0.94	1.65	1	1.3	1.56	1.15	1 MIC	0.86	1	0.7	1.1	1.07 NOM
15 CTL	76 MOL	1.4	0.94	1.3	1	1.3	1.06	1.15	0.87 MIN	0.86	1.13	0.86	1.21	1.14 NOM
16 CTL	75 MOL	1.4	1	1.3	0.6	1.3	1.56	1	0.87 MIN	0.86	1	0.86	1	1 NOM
17 CTL	77 MO 🎼	1.4	1	1.3	0.53	1.3	1.56	1	0.87 MIN	0.86	0.82	0.86	1	1 NOM
18 HMI	70 FTN	1.15	1.16	1.15	1	1.3	1.21	1	1.07 MAX	0.86	. 1	1	1	1 LO
19 HMI	78 FTN	1 15	1.08	1	0.84	1 11	1 21	0.87	0 94 MAX	0 71	0.91	1	1	1 NOM
20 HM	74 101/	1.10	1.00	1 2	0.04	4 1 1	1.21	1 15	1 07 MAX	0.71	0.82	1 08	1 1	1.07 NOM
20 11111	74 307	1.4	1 16	1 15	0.50	1.00	1 1 1	0.97	0.87 MAX	0.71	0.02	1.00	1.1	1 11
	77 FLI		1.10	1.15	~ ~ ^	1.00	1.14	0.01	U.OT WIAA	0.00	0.00	0.00		4 14
22 HMI	76 JOV	1.15	1	1	0.92	1.27	1.00	1		0.00	0.82	0.00	0.9	
23 HMI	78 HOL	1.15	1	1	0.98	1.08	1.06	1	1 MAX	0.86	0.82	0.86	0.9	1 LU
24 HMI	79 FTN	0.88	1	0.85	1	1.06	1.06	1	0.87 MIN	1	1.29	1	1.1	0.95 NOM
25 HMI	78 JOV	1.15	1.16	1.3	1	1.15	1.06	1	0.87 MAX	0.86	1	0.86	1.1	1 NOM
26 HMI	77 HOL	0.94	1	0.85	1	1.07	1.06	1.15	1.07 MAX	0.86	1	0.86	1.1	1 NOM
27 HMI	77 FTN	1.15	0.94	1.15	1	1.35	1.21	1	0.87 MIN	1	1	1	1	1 HI
28 HMI	72 MOL	1.15	1.08	1.3	1	1.11	1.21	1.15	1.07 MIN	0.86	1	0.86	1.1	1.07 NOM
29 HMI	79 FTN	0.88	1	1	1	1	1	1	1 MAX	1.1	1.29	0.86	1	1 HI
30 HMI	79 PSC	0.88	1	1	1	1	1	1	1 MAX	1	1.29	0.86	1	1 HI
														· · · · · · · · · · · · · · · · · · ·
31 SCI	75 MOL	14	1.08	1	0.81	1 48	1 56	1.15	1.07 MIN	0.86	0.82	0.86	1.1	1 07 NOM
32 SCI	72 FTN	0.88	1.08	0.85	0.67	1	1	1	1 MAX	0.71	0.82	1	1	1 NOM
33 501	76 ETN	1 4	1 08	1 3	0.06	1 4 8	1 56	1 15	0.94 MIN	0.86	0.82	0.86		1 11
34 501	77 ETN	1 15	1.00	1.5	0.00	1.40	1.00	1.15	0.97 MIN	0.00	0.02	0.00	0.0	1 NOM
34 301		0.75	1.00	1 2	0.90	1.00	4 04	4 4 5	0.07 MIN	1	0.04			
35 301	DO MUL	0.75	0.94	1.3	0.01	1.06	1.21	1.15		1	0.91		1.1	TNOM
36 501	79 FIN	0.88	1.08	0.85	0.81	1	1	0.87	0.87 MAX	1.19	1	1.17	0.9	0.95 NOM
37 SCI	78 FTN	0.88	0.94	0.7	0.56	1	1.06	1	1 MIN	0.86	0.82	0.86	1	1 NOM
38 SCI	77 PLI	1	1	1.15	1	1	1	0.87	0.87 MAX	0.71	0.91	1	0.9	0.95 NOM
39 SCI	64 FTN	1	1	1.15	1	1	1	0.87	1 MAX	0.71	0.82	0.7	1	0.95 HI
40 SCI	74 MOL	1	0.94	1.3	0.83	1	1	1	0.87 MIN	0.86	0.82	1.17	1	1 NOM
41 SCI	76 FTN	0.88	0.94	1	1	1	1	0.87	0.87 MAX	1	0.82	0.7	0.9	0.95 HI
42 SCI	78 FTN	0.88	1.04	1.07	0.43	1	1.06	0.87	1.07 MAX	0.86	· 1	0.93	0.9	0.95 HI
43 SCI	78 FTN	1	1.04	1.07	0.98	1	1.21	0.87	1.07 MAX	0.86	1	1	0.9	0.95 HI
44 SCI	78 FTN	0.88	1.04	1.07	0.98	1.06	1.21	0.87	1.07 MAX	1	1	1	0.9	0.95 HI
45 SCI	77 FTN	0.88	1.04	1.07	0.91	1	1.06	0.87	1.07 MAX	1	1	1	0.9	0.95 HI
46 SCI	78 FTN	0.88	1.04	1.07	0.78	1	1.06	0.87	1.07 MAX	1	1	0.86	0.9	0.95 NOM
47 SCI	78 FTN	0.75	0.94	1.3	1	1	1	0.87	0.87 MAX	0.71	0.82	0.7	11	1.07 NOM
					·····	,	· · · ·							
48 SUP	76 FTN	0.88	1	0.85	0,67	1	1	0.87	1 MAX	1.19	0.91	1 17	0.9	0.95 NOM
49 SUP	76 IOV		1	0.85	,	1	, ,	1	0.87 MID	0.71	0.01	0.7	1 1	1 11
50 SUP	76 MOI	1 15		0.00	4	4 0	1 24		0.87 1/11	0.71	4	0.7	1.1	
51 9110	70 000	0.00	0.04		۱ ۸	د, ا	1.21	1	U.OT WHIN	0.00	•	0.00	1.1	
51 GUF		0.00	0.94	1	1	1	1	1	TTD MAX	1.19	1	1.42	1	0.95 LO
52 OUP		0.00	0.94	0.85	1	1	1.06	1.15	1 MIN	1	1	1	1.1	1.07 NOM
53 SUP	78 MOL	0.88	0.94	1.15	1	1.11	1.21	1.3	1 MIC	0.71	1	0.7	1.1	1.07 NOM
54 SUP	78 FIN	1	0.94	1	1	1	1.06	1.15	0.87 MIC	1	0.82	1	1	0.95 HI
55 SUP	72 F1N	0.88	0.94	0.7	1	1	1	0.87	0.87 MAX	0.86	0.82	1.17	0.9	0.95 NOM
	74 110				-					10.00				
56 SYS	/1 MOL	1.15	0.94	1.3	1	1.3	1.21	1	1 MAX	0.86	0.91	1	1.1	1.07 NOM
5/ SYS	74 MOL	1	0.94	1.15	0.87	1.11	1.21	1.3	1 MIN	1	1	, 1	1.1	1.07 LO
58 SYS	76 MOL	1.4	0.94	1.3	1	1.66	1.21	1	1 MIN	0.71	1	0.7	0.9	0.95 NOM
59 SYS	77 HOL	1	0.94	1.15	0.9	1.06	1.06	1	0.87 MID	1	1	1	1	1 NOM
60 SYS	73 MOL	1.15	0.94	1.3	1	1.11	1.06	1	1 MAX	0.86	1	0.86	1.1	1.07 NOM
61 SYS	78 PSC	1	0.94	1.15	1	1	1	0.87	0.87 MAX	0.86	1	0.86	0.9	1 HI
62 SYS	78 MOL	0.88	0.94	1.3	1	1.11	1.21	1,15	1 MIC	0.78	0.82	0.00	1 21	1 14 NOM
63 SYS	79 MOL	1	0.94	1.15	1	1	1	1	0.87 MIN	0.71	0.82	D A A	1 2	1 NOM
								· · ·		0.71	0.02	0.00		

	PROJ	ECT AT	TRIBU	TES	MAN-MONTHS					
	MDOP	TOOL	SCED	RVOL	NOM	EST	ACT	(É-A)/A		
	1.24	1.1	1.04	1,19	814	2218	2040	9		
	1.1	1	1	1	2102	1770	1600	11		
	0.91	0.91	1	1	711	245	243	1		
	1.24	1	1.04	1.19	1/8	212	240	-12		
	1.24	1	1	1	89	39	33,	. 18		
	1.24	1.1	1	1,19	13.7	30	43	-30		
	0.91	0.91		1	24	9.8	8	23		
L.			1 0 0	4 20	444	860	1075	10		
	1.1	1.1	1.00	1.30	114	207	402	-19		
	0.91	1	4	1.19	001	214	420	-0		
	4	4	1	1 38	102	243	218	-00		
	0.91	1	1.08	1 19	213	238	201	18		
	0.82	1	1.00	1.10	127	108	79	37		
	1.1	1.24	1.23	1.19	10.3	60	73	-18		
	0.91	1	1.23	1.19	14.3	52	61	-15		
	1	1	1	1.19	13.5	38	40	-5		
	1	1	1	€0.91	6	10.7	9	19		
	1.24	1.1	1.08	1.19	2840	11056	1400	690		
	0.91	0.91	1	1	10694	7764	6600	18		
	1.24	1	1.08	1.19	1698	6536	6400	2		
	0.91	0.91	1	1	2132	1836	2455	-25		
	0.91	1	1.23	1	780	733	724	1		
	1	1	1.23	1	498	443	539	-18		
	0.82	0.83	1	1	463	326	453	-28		
	0.82	0.91	1.08	1.62	220	430	523	-18		
	0.91	1.1	1.08	1.19	292	339	387	-12		
	0.82	1.1	1.08	1.19	41	89	88	1		
	1.1	1.1	1	1	47	133	98	36		
	0.91	0.91	1.23	0.91	7	7	7.3	-4		
	0.91	0.91	1.23	0.91	6.4	5.8	5.9	-2		
		4		4	206	060	1000	10		
	4.4	1 4	1	1	1527	902	700	-10		
	0.01	0.01	1	1	1527	609 520	605	24 12		
	0.91	1 1	1 23	1 10	114	201	230	-13		
	1 24	1 24	1.25	1 10	61	161	82	-15		
	1.2.4	0.91	1 04	1.13	49	33	55	-40		
	1	0.01	1,04	0.91	130	44	47	0		
	0.82	0.91	1	1	55	20	12	67		
	0.91	11	1	1	22	84	8	5		
	1.1	1	1	1	8.4	8.1	8	1		
	0.91	0.91	1	1	18.4	4.7	6	-22		
	0.95	0.95	1.04	1	72	46	45	2		
	1	1	1.04	1	106	102	83	23		
	1.1	1	1.04	1	114	130	87	49		
	1	0.95	1.04	1	122	100	106	-6		
	1	1	1.04	≱ 1	223	166	126	32		
	1.1	1	1.04	1	86	33	36	-8		
	1.1	1	1.04	1.09	1858	1542	1272	21		
	0.82	0.91	1	1.19	469	168	156	8		
	1	1	1	1.19	127	193	176	10		
	1.24	1.1	1.04	1.38	36	114	122	-7		
	1.24	1.1	1	1.38	29	55	41	34		
	0.01	1.1	1.08	1	19.4	22	14	57		
	0.91	1.1	1	1.19	15	14	20	-30		
		1		······		7.5	18	-58		
	1.1	1 1	1.08	1 38	146	537	958	_A A		
	1.1	1.1	1.00	1	72	239	237			
	0.91	1	1	1	133	145	130	12		
	0.91	1	1	0.91	78	68	70	-3		
	1.1	1.1	1.08	1.19	23.6	60	57	5		
	0.82	1	1	1	106	47	50	-6		
	0.91	1.24	1	1	36	42	38	11		
	0.82	1	1	1	44	17	15	13		

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Factor Loadings, Factor 1 vs. Factor 4 Rotation: Varimax raw Extraction: Principal components



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Factor Loadings, Factor 1 vs. Factor 6

<u>Table 4</u>

linkage distanceObj. No. 1Obj. No. 2Obj. No. 3Obj. No. 4Obj. No. 5Obj. No. 6Obj. No. 6.4791660VEXP 6299206LEXP VEXPTOOL LEXP 1287TOOL TOOL TOOLSCED SCEDTURN.6843975VIRT VIRTVEXP VEXPLEXP LEXP LEXP TOOLTOOL SCEDSCED TURN.7905062DATA VIRT VEXP 1.065818VIRT DATA VIRT VIRT VEXPVEXP LEXP LEXP TOOLSCED TURN1.057781 1.262537ACAP PCAP VIRT 1.262537VIRT VEXY TIME STORVIRT VEXP LEXP TOOLSCED TURN1.262537 1.321401DATA DATA VIRT VIRT VEXP 1.321401VIRT DATA VIRT VIRT VEXP LEXP TOOL SCEDSCED TURN TURN1.434399 9 9 7.70302 8 2.770302 7 8 2.66600TYPE TIME TIME STOR TIME STOR STOR DATA STOR DATA TIME STOR DATA VIRT VIRT VEXP VEXP LEXP TOOL DATA VIRT VEXP VEXP LEXP TOOL SCED TURN TURN STOR DATA VIRT VIRT VEXP LEXP TOOL SCED TURN NO SCED TURN NO LATA VIRT VEXP LEXP VEXP LEXP TOOL SCED TURN NO LATA NOM ACT TIME STOR DATA NOM ACT TYPE NOM ACT PATA NOM ACT PATA NOM ACT PATA NOM ACT PATA NOM ACT PATA NOM ACT PATA NOM ACT PATA NOM ACT PATA PATA NOM PAC PATA PATA PATA PATA PATA PATA PATA PATA PATA PATA PATA	STAT CLUSTER ANALYSIS	Amalgamatic Single Link Euclidean c	on Schedule kage listances	(egmt.sta)				
distance1234567.4791660VEXPLEXPTOOL.6299206VEXPLEXPTOOL.6843975VIRTVEXPLEXPTOOL.7175654VIRTVEXPLEXPTOOL.7808329VIRTVEXPLEXPTOOL.7905062DATAVIRTVEXPLEXP.9342911DATAVIRTVEXPLEXP1.057781ACAPPCAPI1.262537¥ELYTIMESTOR1.262883DATAVIRTVEXPLEXP1.262883DATAVIRTVEXPLEXP1.26127DATAVIRTVEXPLEXP1.321401DATAVIRTVEXPLEXP1.51290RELYTIMESTOR9.770302RELYTIMESTOR9.770302RELYTIMESTOR20.83267LANGRELYTIME21.47650TYPEYEAR26.95744TYPEYEAR716.9180TYPEYEAR10052RONT9770.280NOMACT9770.280NOMACT9770.280NOMACTSTOR10052REV10052TYPE10052TYPE10053TYPE10054TYPE10054NOM100557TYPE10057NOM10057TYPE10057NOM	linkage	Obj. No.	Obj. No.	Obj. No.	Obj. No.	Obj. No.	Obj. No.	Obj. No.
.4791660VEXPLEXPTOOL.6299206VEXPLEXPTOOL.6843975VIRTVEXPLEXPTOOL.7175654VIRTVEXPLEXPTOOL.7808329VIRTVEXPLEXPTOOL.7905062DATAVIRTVEXPLEXPTOOL.9342911DATAVIRTVEXPLEXPTOOL.065818DATAVIRTVEXPLEXPTOOL1.057761ACAPPCAPImage: Construction of the state of th	distance	1	2	3	4	5	6	7
.6299206VEXPLEXPTOOL.6843975VIRTVEXPLEXPTOOL.7175654VIRTVEXPLEXPTOOL.7808329VIRTVEXPLEXPTOOL.7905062DATAVIRTVEXPLEXPTOOL.9342911DATAVIRTVEXPLEXPTOOL.9342911DATAVIRTVEXPLEXPTOOL1.065818DATAVIRTVEXPLEXPTOOL1.111261TIMESTOR	.4791660	VEXP	LEXP					
.6843975VIRTVEXPLEXPTOOL.7175654VIRTVEXPLEXPTOOLSCED.7808329VIRTVEXPLEXPTOOLSCEDTURN.7905062DATAVIRTVEXPLEXPTOOLSCEDTURN.9342911DATAVIRTVEXPLEXPTOOLSCEDTURN1.057781ACAPPCAP	.6299206	VEXP	LEXP	TOOL				
.7175654VIRTVEXPLEXPTOOLSCED.7808329VIRTVEXPLEXPTOOLSCEDTURN.7905062DATAVIRTVEXPLEXPTOOLSCEDTURN.9342911DATAVIRTVEXPLEXPTOOLSCEDTURN1.057781ACAPPCAPImage: constraint of the storeImage: constraint of the storeImage: constraint of the storeImage: constraint of the store1.065818DATAVIRTVEXPLEXPTOOLSCEDTURN1.11261TIMESTORImage: constraint of the storeImage: constraint of the storeImage: constraint of the store1.262537\$ELYTIMESTORImage: constraint of the storeImage: constraint of the storeImage: constraint of the store1.26127DATAVIRTVEXPLEXPTOOLSCEDTURN1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP20.83267LANGRELYTIMESTORDATAVIRTVEXP214.7650TYPEYEARLANGRELYTIMESTORDATA716.9180TYPEYEARLANGRELYTIMESTORDATA7770.280NOMACTEXTImage: constraintImage: constraintIma	.6843975	VIRT	VEXP	LEXP	TOOL			
.7808329VIRTVEXPLEXPTOOLSCEDTURN.7905062DATAVIRTVEXPLEXPTOOLSCEDTURN.9342911DATAVIRTVEXPLEXPTOOLSCEDTURN1.057781ACAPPCAP	.7175654	VIRT	VEXP	LEXP	TOOL	SCED		
.7905062DATAVIRTVEXPLEXPTOOLSCEDTURN.9342911DATAVIRTVEXPLEXPTOOLSCEDTURN1.057781ACAPPCAPTOOLSCEDTURN1.055818DATAVIRTVEXPLEXPTOOLSCEDTURN1.111261TIMESTOR </td <td>.7808329</td> <td>VIRT</td> <td>VEXP</td> <td>LEXP</td> <td>TOOL</td> <td>SCED</td> <td>TURN</td> <td></td>	.7808329	VIRT	VEXP	LEXP	TOOL	SCED	TURN	
.9342911DATAVIRTVEXPLEXPTOOLSCEDTURN1.057781ACAPPCAP	.7905062	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.057781ACAPPCAP1.085818DATAVIRTVEXPLEXPTOOLSCEDTURN1.111261TIMESTOR	.9342911	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.085818DATAVIRTVEXPLEXPTOOLSCEDTURN1.111261TIMESTOR	1.057781	ACAP	PCAP					
1.111261TIMESTOR1.262537\$ELYTIMESTOR1.263883DATAVIRTVEXPLEXPTOOLSCED1.276127DATAVIRTVEXPLEXPTOOLSCEDTURN1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT	1.085818	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.262537¥ELYTIMESTOR1.263883DATAVIRTVEXPLEXPTOOLSCEDTURN1.276127DATAVIRTVEXPLEXPTOOLSCEDTURN1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT	1.111261	TIME	STOR					
1.263883DATAVIRTVEXPLEXPTOOLSCEDTURN1.276127DATAVIRTVEXPLEXPTOOLSCEDTURN1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT	1.262537	RELY	TIME	STOR				
1.276127DATAVIRTVEXPLEXPTOOLSCEDTURN1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT	1.263883	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.321401DATAVIRTVEXPLEXPTOOLSCEDTURN1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT </td <td>1.276127</td> <td>DATA</td> <td>VIRT</td> <td>VEXP</td> <td>LEXP</td> <td>TOOL</td> <td>SCED</td> <td>TURN</td>	1.276127	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.434399RELYTIMESTORDATAVIRTVEXPLEXP1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONT </td <td>1.321401</td> <td>DATA</td> <td>VIRT</td> <td>VEXP</td> <td>LEXP</td> <td>TOOL</td> <td>SCED</td> <td>TURN</td>	1.321401	DATA	VIRT	VEXP	LEXP	TOOL	SCED	TURN
1.551290RELYTIMESTORDATAVIRTVEXPLEXP8.366600TYPE2CONTImage: cont dataImage: cont data <td>1.434399</td> <td>RELY</td> <td>TIME</td> <td>STOR</td> <td>DATA</td> <td>VIRT</td> <td>VEXP</td> <td>LEXP</td>	1.434399	RELY	TIME	STOR	DATA	VIRT	VEXP	LEXP
8.366600TYPE2CONTImage: cont of the start of the star	1.551290	RELY	TIME	STOR	DATA	VIRT	VEXP	LEXP
9.770302RELYTIMESTORDATAVIRTVEXPLEXP20.83267LANGRELYTIMESTORDATAVIRTVEXP214.7650TYPEYEARImage: Store of the stor	8.366600	TYPE2	CONT					
20.83267LANGRELYTIMESTORDATAVIRTVEXP214.7650TYPEYEAR	9.770302	RELY	TIME	STOR	DATA	VIRT	VEXP	LEXP
214.7650TYPEYEARLANGRELYTIMESTORDATA569.5744TYPEYEARLANGRELYTIMESTORDATA716.9180TYPEYEARLANGRELYTIMESTORDATA6839.413NOMACTEXT10052.88TYPEYEARLANGRELYTIMESTORDATA	20.83267	LANG	RELY	TIME	STOR	DATA	VIRT	VEXP
569.5744TYPEYEARLANGRELYTIMESTORDATA716.9180TYPEYEARLANGRELYTIMESTORDATA6839.413NOMACT </td <td>214.7650</td> <td>TYPE</td> <td>YEAR</td> <td>• • •</td> <td></td> <td></td> <td></td> <td></td>	214.7650	TYPE	YEAR	• • •				
716.9180TYPEYEARLANGRELYTIMESTORDATA6839.413NOMACTDATA9770.280NOMACTEXT<	569.5744	TYPE	YEAR	LANG	RELY	TIME	STOR	DATA
6839.413 NOM ACT 9770.280 NOM ACT EXT 10052.88 TYPE YEAR LANG RELY TIME STOR DATA	716.9180	TYPE	YEAR	LANG	RELY	TIME	STOR	DATA
9770.280 NOM ACT EXT 10052.88 TYPE YEAR LANG RELY TIME STOP DATA	6839.413	NOM	ACT					
10052.88 TYPE YEAR LANG RELY TIME STOP DATA	9770.280	NOM	ACT	EXT				r I
	10052.88	TYPE	YEAR	LANG	RELY	TIME	STOR	DATA

STAT. CLUSTER ANALYSIS	Amalgamatic Single Lin Euclidean c	on Schedule kage listances	(egmt.sta)		ł		
linkage distance	Obj. No. 8 #	Obj. No. 9	Obj. No. 10	Obj. No. 11	Obj. No. 12	Obj. No. 13	Obj. No. 14
.4791660							
.6299206							
.6843975							
.7175654	t						
.7808329							
.7905062							
.9342911	MODP						
1.057781							
1.085818	MODP	AEXP					
1.111261	1 1 1						
1.262537	1						
1.263883	MODP	AEXP	ACAP	PCAP			
1.276127	MODP	AEXP	ACAP	PCAP	AAF		
1.321401	MODP	AEXP	ACAP	PCAP	AAF	RVOL	
1.434399	TOOL	SCED	TURN	MODP	AEXP	ACAP	PCAP
1.551290	TOOL	SCED	TURN	MODP	AEXP	ACAP	PCAP
8.366600				1			
	<u>:</u>	1		-			